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## **Complete Guide to Understand the Process**

CNC Milling or manual Milling is used for machining prismatic parts. The milling cutter can move along different axes and be used to process long and narrow air, groove, external contour, etc. The milling machine is called a milling machine, CNC milling machine is usually called a CNC

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machining center. Milling includes manual milling and CNC milling, which is carried out in the machining workshop.

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Overall Length or  
"OAL" is the length of

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the entire mill or bit.

Shank is the area of the mill that is clamped into the tool holder or collet.

Shaft Diameter is width of the shaft.

Helix Angle is the angle of the cutters from the longitudinal axis.

CNC Cutter Design Basics — Flutes. Flutes are the cutting edges you see along the sides of CNC mills and router bits.

## **CNC Tooling Basics, Part 2: End Mill &**

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Milling is the process of machining using rotary cutters to remove material by advancing a cutter into a work piece. This may be done varying direction on one or several axes, cutter head speed, and pressure. Milling covers a wide variety of different operations and machines, on scales from small

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individual parts to large, heavy-duty gang milling operations.

## **Milling (machining) - Wikipedia**

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